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**(54) BAG MADE OF PLASTIC**

(57) Abstract:

**PROBLEM TO BE SOLVED:** To easily form a discharging port wherein a content is prevented from leaking to the outside by a method wherein a heat-sealed part is formed at the peripheral end parts of a front wall and a rear wall which are superposed in such a manner that the drawing directions by which they are drawn in the uniaxial direction, are diagonally crossed each other, and at the upper corner part, a specified notched part is formed.

**SOLUTION:** At a heat-sealed part 3 on the peripheral edge end part at an upper corner part of a bag body A, notched parts 4, 4 which engage with the mouth part of a container for refilling, are formed, and in addition, at one location in the notched parts 4, 4, a notch 5 for unsealing is engraved diagonally toward the opening in the same direction as either one (x) of the drawing directions of a front wall 1 and a rear wall 2. For this packaged

both sides of the notch 5 for unsealing are held by hands, and the bag body is diagonally torn toward the upper end sealed part with the notch 5 part for unsealing as an unsealing start point by adjusting to the drawing direction which is drawn in the uniaxial direction (x) of the front wall 1 or the rear wall 2.

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